

The blaugelb Cleaner IPA 10 ensures the **ideal basis** for a safe and permanent bonding with the blaugelb SuperTape.



blaugelb Cleaner IPA 10

The ideal preparation for the blaugelb SuperTape.

- Easily removes light to medium contamination such as dust, grease and oil
- Flashes off quickly
- Exceptionally suited for time-critical application due to its fast processability
- Suitable for all common surfaces, even powder-coated surfaces, various plastics, (coated) glass, aluminium, ceramic, silicones, PTFE, PP, PE*

*Carry out suitable pretests

Product features:

The blaugelb Cleaner IPA 10 is used to clean the surfaces that are to be bonded with the blaugelb SuperTape (double-sided high-performance adhesive tape). The preliminary cleaning is essential even for surfaces presumed to be clean as the cleanliness of the surfaces definitively influences the quality of the bonding.

The blaugelb Cleaner IPA 10 has a strong degreasing effect and is suitable for light to medium contamination such as grease, dust and oil.

Product benefits:

- Easily removes light to medium contamination such as dust, grease and oil
- Flashes off quickly
- Exceptionally suited for time-critical application due to its fast processability
- Suitable for all common surfaces, even powder-coated surfaces, various plastics, (coated) glass, aluminium, ceramic, silicone, PTFE, PP, PE*
- Part of the system with the blaugelb Primer 101 and blaugelb Primer 33 for achieving the best possible adhesion of the blaugelb SuperTape

*Carry out suitable pretests

Technical data:

Contents:	Isopropyl alcohol
Colour:	colourless
Net weight:	1000 g/litre
Viscosity:	2.5 Pas at +20 °C

Product name	PU	Item no.
blaugelb Cleaner IPA 10	1 litre	0414735

Processing:

In preparation, roughly clean the surface and free it from loose parts. The surface must be clean and dry. Only use tear-resistant, lint-free paper towels dyed white or a light colour. The handling temperature (blaugelb Cleaner IPA 10, surface and surroundings) must be at least +15 °C. Before application, the suitability of the material for the intended application and for the bonding is to be verified through appropriate tests performed by the customer.

Always wipe off the surface in one direction so that in the end the dirt is not transported to the centre of the bonding surface. To do so, proceed with the so-called "one cloth method": with one cloth soaked with the blaugelb Cleaner IPA 10. If the cleaning should go faster, the "two cloth method" can be used: one cloth soaked with the blaugelb Cleaner IPA 10, followed directly by a dry cloth in the other hand. Repeat these steps until the cloth is clean and no longer shows any contamination.

In the event of very heavy soiling, we recommend using heptane, MEK or

acetone-based cleaners. These cleaners usually leave behind residues, however, that must in turn be removed with the blaugelb Cleaner IPA 10. On bare aluminium sheets, rolling oils often remain in the pores of the aluminium surface which cannot be removed by means of a normal cleaning process. In this case, the surface must be abrasively treated. Following the abrasion, cleaning with the blaugelb Cleaner IPA 10 must also be performed.

After cleaning, the blaugelb Primer 101 or blaugelb Primer 33 can be used (see corresponding technical data sheet) before the bonding with the blaugelb SuperTape occurs.

Storage and form of delivery:

The blaugelb Cleaner IPA 10 is delivered in 1 litre bottles. Store in its original packaging and dry. Can be stored for 12 months at room temperature.

Safety note:

Always securely close the container to avoid the evaporation of solvents. When handling, wear gloves, safety goggles and suitable protective clothing. Avoid contact with skin. Do not allow entry into the sewage system. The product is flammable and must therefore be kept away from heat, sparks and open flame. Only use in well-ventilated areas. Please note the safety data sheet.